



INSPECTION SERVICES AND ENGINEERING CERTIFICATION

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INSPECTION REPORT

EQUIP. LOCATION: **LLOYDMINSTER, AB** NDT PROCEDURE#: **INSP 001**
EXAMINATION COVERAGE: RANDOM____; 5%____; 10%____; 15%____; 100% **X**
ACCEPTANCE CRITERIA: CSA W59____; CSA Z150-11____; CSA B167-08____;
ISO 9927-1____; ISO 23814:09____; :ISO 10423:2009____; CAODC RP_4.0____; OTHER:
YOKE MODEL: **ES-X** YOKE SERIAL #**17350** LEG SPACING: **6"**
METHOD: VISUAL **X**; WET FLOURESCENT____; WET BLACK____; DRY RED **X**; DRY GREY____;
BLACK LIGHT SERIAL # **INOVA** LIGHT METER #**1822158** MAG COIL SERIAL# **RC1-30120121**

CLIENT: K & S Power Tongs
UNIT #: 1302
EQUIPMENT: Side Door Double Latch Elevator
MAKE: BJ
MODEL: 13 3/8"
RATING: 50 Ton
SERIAL#: 29050



A VISUAL AND MAGNETIC PARTICLE INSPECTION WAS COMPLETED ON THE ABOVE MENTIONED EQUIPMENT.
NO FLAWS WERE FOUND AT THE TIME OF THE FINAL INSPECTION.

EXAMINATION EVALUTION AT THE TIME OF INSPECTION; ACCEPTABLE **X**; REJECTED____

COMMENTS: NA

DATE OF EXAMINATION: **May 3, 2016**

Inspected By:

I-INCLUSION P-POROSITY IUC-INTERNAL UNDERCUT EUC-EXTERNAL UNDERCUT S-SLAG C-CRATOR
IP-INCOMPLETE PENETRATION NF-NON-FUSION CR-CRACK PH-PIN HOLE D-DISCONTINUITY

QUALITY ASSURED INSPECTIONS FOR QUALITY ASSURED BUSINESSES



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CERTIFICATE OF COMPLIANCE

CLIENT:	K & S Power Tongs
UNIT:	1302
EQUIPMENT:	Side Door Double Latch Elevator
MANUFACTURER:	BJ
MODEL:	13 3/8"
RATING:	50 Ton
SERIAL #:	29050
LOCATION:	Lloydminster, AB
INSPECTION DATE:	May 3, 2016
RECERTIFICATION DATE:	May 3, 2022

CONDITIONS OF USE:

1. Identification and rating to be permanently affixed in a visible location
2. Visually inspect equipment prior to each use
3. Maintain equipment in good condition

CERTIFICATION:

Index NDT Inspections Limited performed a VISUAL AND MAGNETIC PARTICLE inspection on the above-mentioned OVERHEAD EQUIPMENT after it was cleaned and disassembled. All observations have been recorded and are disclosed in the Index NDT Inspections Ltd. report for the OVERHEAD EQUIPMENT with the serial #**29050**. The scope of this certificate is limited to the inspection of item's structural condition at the time of inspection and does not imply a review of the equipment's design or it's associated capacity rating. The capacity noted above reflects the original equipment manufacturer's maximum capacity rating and may be reduced by operating conditions, regulatory requirements and the use of auxiliary equipment that has a lower capacity rating.

The undersigned Engineer reviewed all the inspection reports and has issued this certificate after all repairs (if any) were completed. In the undersigned engineer's opinion, the OVERHEAD EQUIPMENT # **29050** may be returned to service and operated within the original manufacturer's specifications. The equipment owner must provide the OEM's operating instructions with the equipment and maintain the OEM's identification and capacity markings. If OEM cannot be obtained, certified replacements must be obtained.

VALIDATION:

This certification covers the above-mentioned unit for a period of 6 years from the "inspection date" listed above, as per CAODC Recommended Practice 4.0, or until the unit is damaged by handling, transportation or operation.

Reviewed By:

Lloydminster: 780.870.1547 Saskatoon & North Battleford: 306.955.1500 Prince Albert: 306.250.9294

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