



Ideal Inspection

(a division of Ideal Oilfield Construction Ltd.)

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INSPECTION REPORT

Client: K&S Power Tongs	Location: DaPaJo Construction Limited	Date: August 30, 2010
P.O. :	Work Order : 1871g	Report : 3054
Page : 1 of 1	Rig or Unit : 909	Inspection: Magnetic Particle
Parts Examined: 9.5 elevator 65 ton		S/N 040561725
Surface Condition: Painted/Bare metal	Material Temperature: 20° Celsius	
Procedure: MPI-DPJ-001	Code: ASME Section V, ASTM E709	
Equipment: Parker B-310 Contour Probe		
Method: Magnetic Particle, AC Continuous, Wet Florescent Method		
Test Medium: , Magnaflux 14 HF Florescent Prepared Bath with High Intensity Black Light.		

Test Results:

Both locking pin ears cracked

Engineer's Approval:

PERMIT TO PRACTICE
FIRTH ENGINEERING LTD.

Signature: *[Signature]*

Date: 30/08/10

PERMIT NUMBER: P 6554
 The Association of Professional Engineers,
 Geologists and Geophysicists of Alberta



Technician:	John Frances	CGSB #:	7062	Signature:	<i>[Signature]</i>	Assistant:	Sean Stuart		
Repairs Complete	Yes	X	No	N/A		Acceptable For Service	Yes	X	No