



Mailing Address
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CERTIFICATE OF COMPLIANCE

CLIENT:	K & S Power Tongs
UNIT #:	K & S 713
EQUIPMENT:	Side Door Casing Elevator
MAKE:	AOT
MODEL:	7" - 90°
SERIAL #:	080691654
LOCATION:	Lloydminster, AB
CAPACITY:	65 Ton
INSPECTION DATE:	July-25-2013

All observations have been recorded and are disclosed in the Index NDT Inspections Ltd. report for the **Side Door Casing Elevator** with the serial #91654. The scope of this certificate is limited to the inspection of item's structural condition at the time of inspection and does not imply a review of the equipment's design.

The undersigned Engineer reviewed all the inspection reports and has issued this certificate after all repairs were completed. In the undersigned engineer's opinion, the **Side Door Casing Elevator** #91654 may be returned to service and operated within the original manufacturer's specifications. The equipment owner must provide the OEM's operating instructions with the equipment and maintain the OEM's identification and capacity markings. If OEM cannot be obtained, certified replacements must be obtained.

This certification covers the above-mentioned unit for a period of **500 days as per CAODC recommended practice 2.0 with annual inspections by a qualified person** from the date of inspection, or until the unit is damaged by handling, transportation or operation.

Recertification Date: 500 Days (One Operating Day = 24 hours)

Reviewed By:



Digitally signed by Brad Nordell
Date: 2013.07.26 09:18:17
-06'00'



INSPECTION SERVICES AND ENGINEERING CERTIFICATION

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S9V 0Y6

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INSPECTION REPORT

EQUIP: **SIDE DOOR ELEVATORS** EQUIP. LOCATION: **LLOYDMINSTER, AB** NDT PROCEDURE#: **INSP 001**
EXAMINATION COVERAGE: RANDOM _____; 5% _____; 10% _____; 15% _____; 100% **X**
ACCEPTANCE CRITERIA: CSA W59 _____; CSA Z150-11 _____; CSA B167-08 _____;
ISO 9927-1 _____; ISO 23814:09 _____; ISO 10423:2009 _____; CAODC RP **2.0** _____; OTHER:
YOKE MODEL: **ES-X** YOKE SERIAL #**17350** LEG SPACING: **6"**
METHOD: VISUAL **X** _____; WET FLOURESCENT _____; WET BLACK **X** _____; DRY RED **X** _____; DRY GREY _____;
BLACK LIGHT SERIAL # **INOVA** LIGHT METER #**1822158** MAG COIL SERIAL# **RC1-30120121**

CLIENT: K & S Power Tongs
UNIT #: K & S 713
EQUIPMENT: Side Door Casing Elevator
MAKE: AOT
MODEL: 7" - 90°
RATING: 65 Ton
SERIAL#: 080691654



A VISUAL AND MAGNETIC PARTICLE INSPECTION WAS COMPLETED ON THE ABOVE MENTIONED EQUIPMENT.
NO FLAWS WERE FOUND AT THE TIME OF THE FINAL INSPECTION.

EXAMINATION EVALUATION AT THE TIME OF INSPECTION; ACCEPTABLE **X**; REJECTED _____

COMMENTS: NA

DATE OF EXAMINATION **July 25 2013**

Inspected By:



cr=Justin
Kohle,
o=Index NDT
Inspections
Ltd. ou,
email=index
ndt@live.ca,
c=CA

I-INCLUSION P-POROSITY IUC-INTERNAL UNDERCUT EUC-EXTERNAL UNDERCUT S-SLAG C-CRATOR
IP-INCOMPLETE PENETRATION NF-NON-FUSION CR-CRACK PH-PIN HOLE D-DISCONTINUITY

QUALITY ASSURED INSPECTIONS FOR QUALITY ASSURED BUSINESSES