

Mailing Address Box 524 Lloydminster, SK S9V 0Y6

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CERTIFICATE OF COMPLIANCE

CLIENT:

K & S Power Tongs

UNIT #:

K&S 714

EQUIPMENT:

Side Door Casing Elevator

MAKE:

AOT

MODEL: SERIAL #: 7" - 90°

SERIAL #:

080691650

LOCATION:

Lloydminster, AB

CAPACITY:

65 Ton

INSPECTION DATE:

July-25-2013

All observations have been recorded and are disclosed in the Index NDT Inspections Ltd. report for the **Side Door Casing Elevator** with the serial #91650. The scope of this certificate is limited to the inspection of item's structural condition at the time of inspection and does not imply a review of the equipment's design.

The undersigned Engineer reviewed all the inspection reports and has issued this certificate after all repairs were completed. In the undersigned engineer's opinion, the **Side Door Casing Elevator** #91650 may be returned to service and operated within the original manufacturer's specifications. The equipment owner must provide the OEM's operating instructions with the equipment and maintain the OEM's identification and capacity markings. If OEM cannot be obtained, certified replacements must be obtained.

This certification covers the above-mentioned unit for a period of **500 days as per CAODC recommended practice 2.0 with annual inspections by a qualified person** from the date of inspection, or until the unit is damaged by handling, transportation or operation.

Recertification Date: 500 Days (One Operating Day = 24 hours)

Reviewed By:



Digitally signed by Brad Nordell Date: 2013.07.26 09:14:07

-06'00'



INSPECTION SERVICES AND ENGINEERING CERTIFICATION

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INSPECTION REPORT

EQUIP: SIDE DOOR ELEVATORS EQUIP. LOCATION: LLOYDMINSTER, AB NDT PROCEDURE#:INSP 001

EXAMINATION COVERAGE: RANDOM_____; 5%____; 10%____; 15%____; 100% X

ACCEPTANCE CRITEIA: CSA W59___; CSA Z150-11___; CSA B167-08___;

ISO 9927-1___; ISO 23814:09___; :ISO 10423:2009___; CAODC RP_2.0_; OTHER:

YOKE MODEL: ES-X YOKE SERIAL #17350 LEG SPACING: 6"

METHOD: VISUAL_X_; WET FLOURESCENT___; WET BLACK_X_; DRY RED_X_; DRY GREY__;

BLACK LIGHT SERIAL # INOVA LIGHT METER #1822158 MAG COIL SERIAL# RC1-30120121

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Side Door Casing Elevator

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RATING:

65 Ton

SERIAL#:

080691650



A VISUAL AND MAGNETIC PARTICLE INSPECTION WAS COMPLETED ON THE ABOVE MENTIONED EQUIPMENT. NO FLAWS WERE FOUND AT THE TIME OF THE FINAL INSPECTION.

EXAMINATION EVALUTION AT THE TIME OF INSPECTION; ACCEPTABLE X; REJECTED

COMMENTS: NA

DATE OF EXAMINATION July 25 2013

Inspected By:



I-INCLUSION P-POROSITY IUC-INTERNAL UNDERCUT EUC-EXTERNAL UNDERCUT S-SLAG C-CRATOR IP-INCOMPLETE PENETRATION NF-NON-FUSION CR-CRACK PH-PIN HOLE D-DISCONTINUITY

QUALITY ASSURED INSPECTIONS FOR QUALITY ASSURED BUSINESSES