

Ideal Inspection

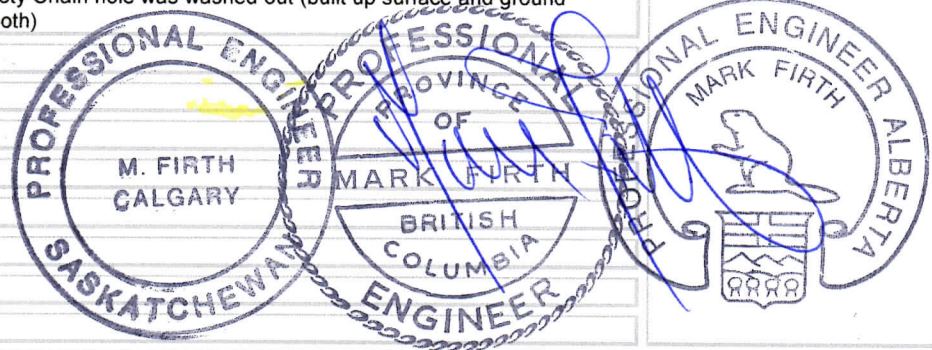
(a division of Ideal Oilfield Construction Ltd.)
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INSPECTION REPORT

Client: K&S Power Tongs	Location: DaPaJo Construction Limited	Date: March 31, 2012
P.O. :	Work Order : 2134g	Report : 3437
Page : 1 of 1	Reg or Unit : 508	Inspection: Magnetic Particle
Parts Examined: 5 1/2 SLX 65 Ton elevator	S/N: 070483993	
Surface Condition: Painted	Material Temperature: 20° Celsius	
Procedure: MPI-DPJ-001	Code: ASME Section V, ASTM E709	
Equipment: Parker B 310 Contour Probe, PM-50 Permanent Magnets		
Method: Magnetic Particle, AC Continuous, Dry Colour Contrast Method		
Test Medium: Red Dry Powder		

Test Results:	Engineer's Approval:
Crack found on locking pin ear (crack repaired and elevator is ready for service)	

Safety Chain hole was washed out (built up surface and ground smooth)

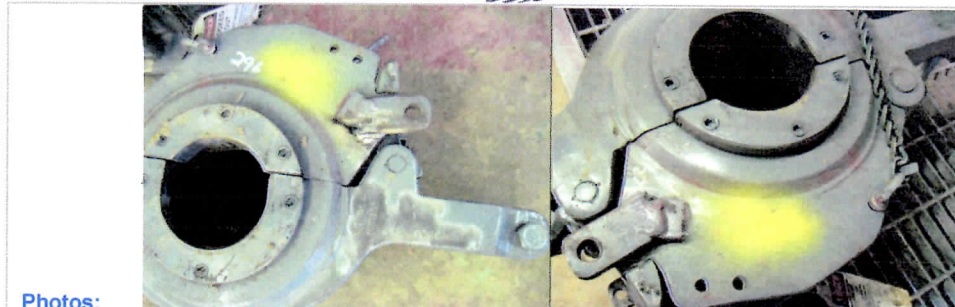


PERMIT TO PRACTICE
FIRTH ENGINEERING LTD.

Signature: *[Signature]*

Date: *31 Mar 12*

PERMIT NUMBER: P-6554
 The Association of Professional Engineers,
 Geologists and Geophysicists of Alberta



Technician: John Frances	CGSB #: 7062	Signature: <i>[Signature]</i>	Assistant: Tyler Nevison
Repairs Complete	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	N/A <input type="checkbox"/>	Acceptable For Service Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>