

# Ideal Inspection

(a division of Ideal Oilfield Construction Ltd.)

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# INSPECTION REPORT

Client: K&S Power Tongs	Location: DaPaJo Construction Limited	Date: May 10, 2013
P.O. :	Work Order : 2248a	Report : 3834
Page : 1 of 1	Unit : KS 902	S/N: 080490435
Inspection: Magnetic Particle		
Parts Examined: AOT 9 5/8" 65 Ton Side Door Casing Elevator		
Surface Condition: Painted	Material Temperature: 10° Celsius	
Procedure: MPI-DPJ-001	Code: ASME Section V, ASTM E709	
Equipment: Parker B 310 Contour Probe		
Method: Magnetic Particle, AC Continuous, Wet Florescent Method		
Test Medium: Magnaglow 14 HF Florescent Prepared Bath		

**Test Results:**

Crack found on safety pin ear (crack was repaired and the part is ready for service).

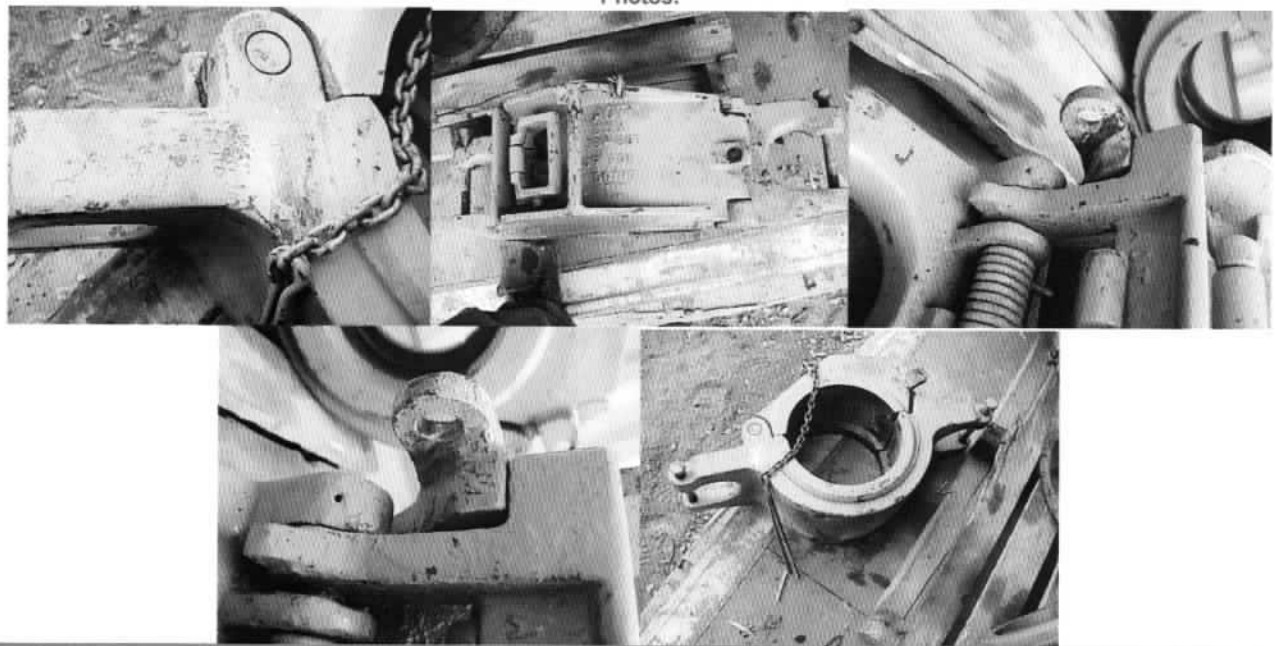
Repair was performed by Geoff Warren a CWB certified journeyman welder employed by Dapajo Construction Ltd.

After repair was completed no defects were found at the time of this inspection.

**Engineer's Approval:**



Photos:



Technician: John Frances	CGSB #: 7062	Signature: 	Assistant: Tyler Nevison
Repairs Complete	Yes <input type="checkbox"/> X <input checked="" type="checkbox"/> No <input type="checkbox"/>	N/A <input type="checkbox"/>	Acceptable For Service Yes <input type="checkbox"/> X <input checked="" type="checkbox"/> No <input type="checkbox"/>